

Blueing Ferrules

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Blueing Marterials

- Birshwood Casey Brass Black
 - The price is about \$10 to \$15 per 3 fluid ounce bottle available at most gun and sporting good stores.
- MSDS
 - <https://www.birchwoodcasey.com/getattachment/7dc9cb71-23d9-4c17-bbba-b69d21ca36a8/Brass-Black-Touch-Up.aspx>

Blueing Ferrules

- 1. Clean metal parts or area to be blackened with Birchwood Casey CLEANER-DEGREASER or denatured alcohol and rinse with cold water.
- 2. Brighten area with fine steel wool to remove any surface oxide.
- 3. Clean and rinse again.
- 4. Apply BRASS BLACK with saturated swab. Allow to work 1 minute; rinse with cold water and wipe dry.
- 5. Polish lightly with soft, clean cloth.
- 6. Repeat steps 3, 4, and 5 to obtain a darker color."
- 7. Then I put two coat of Valspar clear lacquer to protect the finish and if you don't put the lacquer on, the varnish won't dry on the metal.